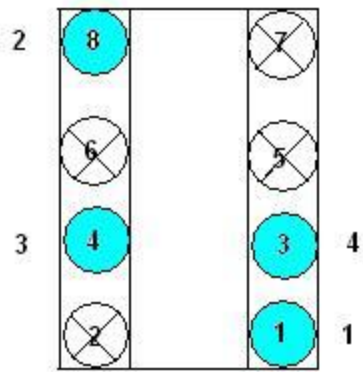


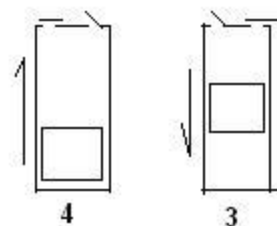
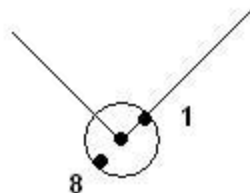
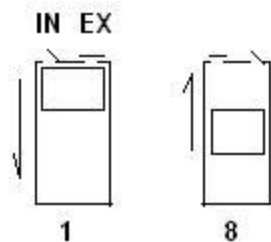
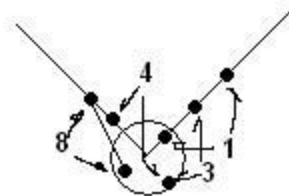
**Converting an 8 cylinder 4 stroke engine
to a 4 cylinder 2 stroke steam engine.**

#1 & 6 are at TDC at the same time and 8 & 5, 4 & 7 & m3 & 2.



V8 Firing Order

**1-8-4-3-6-5-7-2 To convert to a 4 cylinder 2 cycle use
cylinders 1-8-4-3 in that order. These cylinders fire on
the first RPM the other 4 fire on the second RPM.**



1 to 8 = 90° , 8 to 4 = 90° , 4 to 3 = 90° , 3 back to 1 = 90°